

Formula 1: $A = \pi L \frac{D}{12}$

Where

A = area in sq. ft.

L = length in ft.

D = diameter in inches.

Formula 2: $I_R = \frac{Sd(1-q)}{1000}$

Where

I_R = current requirement in amps

S = surface area in sq.ft.

d = current density in mA/sq.ft.

q = coating quality as a decimal

Formula 3a: $L = \frac{WCU}{8760I}$

Formula 3b: $W = \frac{8760LI}{CU}$

Where

L = years of life

W = anode weight in lbs.

C = energy capability in amp-hrs per lb.

I = current output in Amps.

U = Utilization factor as a decimal

8760 = hours in 365 days

Note: Energy capability is based on an efficiency of 50% for magnesium

C = (theoretical amp-hrs per lb.)(current efficiency)

For magnesium C = 500

U = 0.85

**Formula 4a: Groundbed Resistance for a Single Vertical Anode
(Dwight's Formula)**

$$R = \left(\frac{0.00521\rho}{L} \right) \left(\ln \left(\frac{8L}{d} \right) - 1 \right)$$

Where

R = resistance in ohms

L = anode length (package length) in feet

d = anode diameter (package diameter) in feet

ρ = resistivity in ohm-cm

ln is the natural logarithm function

Formula 4b: Groundbed Resistance for Multiple Vertical Anodes in Parallel (Sunde's Formula)

$$R = \left(\frac{0.00521\rho}{NL} \right) \left(\ln \left(\frac{8L}{d} \right) - 1 + \left(\frac{2L}{S} \right) \ln(0.656N) \right)$$

Where

R = resistance in ohms
 L = anode length (package length) in feet
 N = number of anodes
 S = anode spacing in feet
 d = anode diameter (package diameter) in feet
 ρ = resistivity in ohm-cm
 ln is the natural logarithm function

Formula 4c: Groundbed Resistance for a Single Horizontal Anode (Sunde's Formula)

$$R = \left(\frac{0.00521\rho}{L} \right) \left(\ln \left(\frac{4L^2 + 4L\sqrt{S^2 + L^2}}{dS} \right) + \frac{S}{L} - \frac{\sqrt{S^2 + L^2}}{L} - 1 \right)$$

Where

R = resistance in ohms
 L = anode (package length) in feet
 S = twice the anode depth in feet
 d = anode diameter(package diameter) in feet
 ρ = resistivity in ohm-cm
 ln is the natural logarithm function

Formula 5a: Driving Voltage and Life

$$V_d = \frac{0.0485W_aNR_{gb}}{L_f}$$

Where

V_d is driving voltage in volts
 W_a is the weight of one anode in lbs.
 N is the number of anodes
 R_{gb} is the groundbed resistance in ohms
 L_f is the life of the system in years

Formula 5b: Driving Voltage and Polarized Potential

$$V_d = P_a - P_c$$

Where

V_d is driving voltage in volts
 P_a is the open circuit potential of the anode
 (1.55V for Standard Potential Magnesium)
 (1.75V for High Potential Magnesium)

P_c is the potential of the cathode in volts. (polarized potential of the pipe)

Formula 5c: Driving Voltage and Sunde's Formula

$$V_d = \left(\frac{0.00025268W_a \rho}{L_f L} \right) \left[\ln \left(\frac{8L}{d} \right) - 1 + \left(\frac{2L}{S} \right) \ln(0.656N) \right]$$

Where

V_d is driving voltage in volts
 W_a is the weight of one anode in lbs.
 N is the number of anodes
 L is the length of the anode (package) in ft.
 d is the diameter of the anode (package) in ft.
 S is the spacing between anodes in ft.
 L_f is the life of the system in years
 \ln is the natural logarithm

Formula 6: Groundbed Current Output

$$I = \frac{P_a - P_c}{R_{gb}} = \frac{V_d}{R_{gb}}$$

Where

I = Output current in amps
 P_a = Anode potential in volts
(1.55V for Standard Potential Magnesium)
(1.75V for High Potential Magnesium)
 P_c = Cathode potential in volts
(potential to which the pipe is to be polarized)
 R_{gb} = Groundbed resistance in ohms
 V_d = Driving voltage

Formula 7: Current Output for One Anode

$$I_1 = (P_a - P_c) / R_{gb}$$

Where

I_1 is the current output of one anode
 P_a is the anode potential
(1.55V for Standard Potential Magnesium)
(1.75V for High Potential Magnesium)
 P_c is the cathode potential (0.85V)
 R_{gb} is the groundbed resistance for a single anode (from Dwight's

formula)